AMENDMENTS TO THE CLAIMS:

Please cancel claims 1-15, 23 and 25-32, amend claims 16 and 20, and add new claims 33-44 in accordance with the following listing showing the status of all claims in the application.

1-15 (Canceled)

- 16. (Currently Amended) A method for forming the bottom portion of a shoe, said method comprising:
- (a) placing a <u>preformed</u> piece of perforated material into a mold for the bottom portion of the <u>a</u> shoe;
- (b) placing a piece of perforated material into the mold on top of the preformed piece of material;
- (b) (c) inserting a durable material into the mold on top of the perforated material, subject to at least one of the following: (i) the durable material is injected into the mold in liquid form, and (ii) at least a portion of the durable material nearest to the perforated material is caused to melt after insertion into the mold; and
 - (e) (d) causing the durable material to harden into solid form,

wherein the preformed piece of material is substantially more durable than the perforated material.

 (Original) A method according to claim 16, wherein the durable material is substantially more durable than the perforated material. Serial No. 10/630,032

- 18. (Original) A method according to claim 16, wherein the durable material is comprised of at least one of synthetic rubber, natural rubber, polyvinyl chloride, ethylene vinyl acctate, thermoplastic rubber, thermoplastic elastomer and plastic.
- (Original) A method according to claim 16, wherein the perforated material is perforated with holes having a dimension greater than 0.5 millimeter.
- (Currently Amended) A method according to claim 16, wherein step (a) (b)
 comprises placing plural pieces of the perforated material into the mold.
- (Original) A method according to claim 16, wherein the perforated material is comprised of cloth.
- (Original) A method according to claim 16, wherein the perforated material is a textile material.
 - (Canceled)
- (Original) A method according to claim 16, wherein the perforated material is multi-colored.
 - 25-32 (Canceled)

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- (New) A method according to claim 16, wherein the durable material is injected into the mold in liquid form.
- (New) A method according to claim 16, wherein the durable material is inserted into the mold in solid form.
- (New) A method according to claim 16, wherein perforations in the piece of perforated material form a design pattern.
- 36. (New) A method according to claim 16, wherein the piece of perforated material has at least one of (i) frayed edges and (ii) a plurality of projections.
- (New) A method according to claim 16, wherein the preformed piece of material has been formed by injection molding.
- 38. (New) A method according to claim 16, wherein the preformed piece of material includes a plurality of openings.
- 39. (New) A method according to claim 16, wherein the preformed piece of material has approximately a same size and shape as the mold, such that the preformed piece of material just fits within the mold.

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- (New) A method according to claim 16, wherein the piece of perforated material is approximately a same size as the preformed piece of material.
- 41. (New) A method according to claim 40, wherein the preformed piece of material has approximately a same size and shape as the mold, such that the preformed piece of material just fits within the mold.
- 42. (New) A method according to claim 16, wherein the piece of perforated material is larger than an interior of the mold, whereby portions of the piece of perforated material extend upwardly along the inner walls of the mold.
- (New) A portion of a shoe bottom constructed in accordance with the method of claim 16.
- 44. (New) A portion of a shoe bottom according to claim 43, wherein the preformed piece of material has approximately a same size and shape as the mold, such that the preformed piece of material just fits within the mold.